

MAXAM HEX / AN Solution

MAXAM Australia

Chemwatch Hazard Alert Code: 2

Chemwatch: 24-9114

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Safety Data Sheet according to WHS and ADG requirements

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	MAXAM HEX / AN Solution
Synonyms	HEXAMINE NITRATE MOTHER SOLUTION
Proper shipping name	OXIDISING LIQUID, N.O.S. (contains ammonium nitrate)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Ingredient for manufacture of bulk blasting agents in mining, quarrying and on civil engineering projects.
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Details of the supplier of the safety data sheet

Registered company name	MAXAM Australia
Address	141 Boundary Road Oxley QLD 4075 Australia
Telephone	+61 7 3717 1818
Fax	+61 7 3717 1888
Website	http://www.maxam-corp.com.au
Email	licensing.au@maxam.net

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	1800 833 111 (24hrs)
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification ^[1]	Oxidizing Liquid Category 3, Eye Irritation Category 2A, Skin Sensitizer Category 1, Acute Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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SIGNAL WORD	WARNING
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Hazard statement(s)

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H272	May intensify fire; oxidiser.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H402	Harmful to aquatic life.

Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P221	Take any precaution to avoid mixing with combustibles/organic material.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P220	Keep/Store away from clothing/organic material/combustible materials.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or fine spray/water fog for extinction.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
6484-52-2	10-60	<u>ammonium nitrate</u>
18423-20-6	10-60	<u>hexamine nitrate</u>
7732-18-5	10-60	<u>water</u>

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.

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Ingestion

- ▶ If swallowed do **NOT** induce vomiting.
- ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- ▶ Observe the patient carefully.
- ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

The toxicity of nitrates and nitrites result from their vasodilating properties and their propensity to form methaemoglobin.

- ▶ Most produce a peak effect within 30 minutes.
- ▶ Clinical signs of cyanosis appear before other symptoms because of the dark pigmentation of methaemoglobin.
- ▶ Initial attention should be directed towards improving oxygen delivery, with assisted ventilation, if necessary. Hyperbaric oxygen has not demonstrated conclusive benefits.
- ▶ Institute cardiac monitoring, especially in patients with coronary artery or pulmonary disease.
- ▶ Hypotension should respond to Trendelenburg's position and intravenous fluids; otherwise dopamine may be needed.
- ▶ Naloxone, glucose and thiamine should be given if a multiple ingestion is suspected.
- ▶ Decontaminate using Ipecac Syrup for alert patients or lavage for obtunded patients who present within 2-4 hours of ingestion.
- ▶ Symptomatic patients with methaemoglobin levels over 30% should receive methylene blue. (Cyanosis alone, is not an indication for treatment). The usual dose is 1-2 mg/kg of a 1% solution (10 mg/ml) IV over 5 minutes; repeat, using the same dose if symptoms of hypoxia fail to subside within 1 hour.

[Ellenhorn and Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Methaemoglobin in blood	1.5% of haemoglobin	During or end of shift	B,NS,SQ

B: Background levels occur in specimens collected from subjects **NOT** exposed

NS: Non-specific determinant; also observed after exposure to other materials

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

FOR SMALL FIRE:

- ▶ USE FLOODING QUANTITIES OF WATER.
- ▶ **DO NOT** use dry chemical, CO₂, foam or halogenated-type extinguishers.

FOR LARGE FIRE

- ▶ Flood fire area with water from a protected position

Special hazards arising from the substrate or mixture

Fire Incompatibility

- ▶ Avoid storage with reducing agents.
- ▶ Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous

Advice for firefighters

Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Fight fire from a safe distance, with adequate cover.
- ▶ Extinguishers should be used only by trained personnel.
- ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
- ▶ Avoid spraying water onto liquid pools.
- ▶ **DO NOT** approach containers suspected to be hot.
- ▶ Cool fire exposed containers with water spray from a protected location.
- ▶ If safe to do so, remove containers from path of fire.
- ▶ If fire gets out of control withdraw personnel and warn against entry.
- ▶ Equipment should be thoroughly decontaminated after use.

Fire/Explosion Hazard

- ▶ Will not burn but increases intensity of fire.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
- ▶ Heat affected containers remain hazardous.
- ▶ Contact with combustibles such as wood, paper, oil or finely divided metal may produce spontaneous combustion or

	<ul style="list-style-type: none"> ▶ violent decomposition. ▶ May emit irritating, poisonous or corrosive fumes. <p>Decomposition may produce toxic fumes of: nitrogen oxides (NOx)</p>
HAZCHEM	2Y

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ No smoking, naked lights, ignition sources. ▶ Avoid all contact with any organic matter including fuel, solvents, sawdust, paper or cloth and other incompatible materials, as ignition may result. ▶ Avoid breathing dust or vapours and all contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with dry sand, earth, inert material or vermiculite. ▶ DO NOT use sawdust as fire may result. ▶ Scoop up solid residues and seal in labelled drums for disposal. ▶ Neutralise/decontaminate area.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus and protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ No smoking, flames or ignition sources. ▶ Increase ventilation. ▶ Contain spill with sand, earth or other clean, inert materials. ▶ NEVER USE organic absorbents such as sawdust, paper or cloth. ▶ Use spark-free and explosion-proof equipment. ▶ Collect any recoverable product into labelled containers for possible recycling. ▶ Avoid contamination with organic matter to prevent subsequent fire and explosion. ▶ DO NOT mix fresh with recovered material. ▶ Collect residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ Decontaminate equipment and launder protective clothing before storage and re-use. ▶ If contamination of drains or waterways occurs advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid personal contact and inhalation of dust, mist or vapours. ▶ Provide adequate ventilation. ▶ Always wear protective equipment and wash off any spillage from clothing. ▶ Keep material away from light, heat, flammables or combustibles. ▶ Keep cool, dry and away from incompatible materials. ▶ Avoid physical damage to containers. ▶ DO NOT repack or return unused portions to original containers. Withdraw only sufficient amounts for immediate use. ▶ Use only minimum quantity required. ▶ Avoid using solutions of peroxides in volatile solvents. Solvent evaporation should be controlled to avoid dangerous concentration of the peroxide. ▶ Do NOT allow peroxides to contact iron or compounds of iron, cobalt, or copper, metal oxide salts, acids or bases. ▶ Do NOT use metal spatulas to handle peroxides ▶ Do NOT use glass containers with screw cap lids or glass stoppers. ▶ Store peroxides at the lowest possible temperature, consistent with their solubility and freezing point. ▶ CAUTION: Do NOT store liquids or solutions of peroxides at a temperature below that at which the peroxide freezes or precipitates. Peroxides in this form are extremely shock and heat-sensitive. Refrigerated storage of peroxides must ONLY be in explosion-proof units. ▶ The hazards and consequences of fires and explosions during synthesis and use of peroxides is widely recognised; spontaneous or induced decomposition may culminate in a variety of ways, ranging from moderate gassing to
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	<ul style="list-style-type: none"> ▶ spontaneous ignition or explosion. The heat released from spontaneous decomposition of an energy-rich compound causes a rise in the surrounding temperature; the temperature will rise until thermal balance is established or until the material heats to decomposition, ▶ The most effective means for minimising the consequences of an accident is to limit quantities to a practical minimum. Even gram-scale explosions can be serious. Once ignited the burning of peroxides cannot be controlled and the area should be evacuated. ▶ Unless there is compelling reason to do otherwise, peroxide concentration should be limited to 10% (or less with vigorous reactants). Peroxide concentration is rarely as high as 1% in the reaction mixture of polymerisation or other free-radical reactions, ▶ Peroxides should be added slowly and cautiously to the reaction medium. This should be completed prior to heating and with good agitation. ▶ Addition of peroxide to the hot monomer is extremely dangerous. A violent reaction (e.g., fire or explosion) can result from inadvertent mixing of promoters (frequently used with peroxides in polymerisation systems) with full-strength peroxide ▶ Organic peroxides are very sensitive to contamination (especially heavy-metal compounds, metal oxide salts, alkaline materials including amines, strong acids, and many varieties of dust and dirt). This can initiate rapid, uncontrolled decomposition of peroxides and possible generation of intense heat, fire or explosion The consequences of accidental contamination from returning withdrawn material to the storage container can be disastrous. ▶ When handling NEVER smoke, eat or drink. ▶ Always wash hands with soap and water after handling. ▶ Use only good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed as supplied. ▶ Store in a cool, well ventilated area. ▶ Keep dry. ▶ Store under cover and away from sunlight. ▶ Store away from flammable or combustible materials, debris and waste. Contact may cause fire or violent reaction. ▶ Store away from incompatible materials and foodstuff containers. ▶ DO NOT stack on wooden floors or pallets. ▶ Protect containers from physical damage. ▶ Check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. <p>In addition, Goods of Class 5.1, packing group III should be stored in packages and be separated from buildings, tanks, and compounds containing other dangerous goods in tanks, and from property boundaries by a distance of at least 5 metres.</p>

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ DO NOT repack. Use containers supplied by manufacturer only. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids:</p> <ul style="list-style-type: none"> ▶ Removable head packaging and ▶ cans with friction closures may be used. <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages *.</p> <p>-</p> <p>In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage *.</p> <p>-</p> <p>* unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p>
Storage incompatibility	<p>Ammonium nitrate:</p> <ul style="list-style-type: none"> ▶ is a strong oxidiser ▶ reacts violently and/ or forms explosive mixtures with hot water, reducing agents, combustible materials, flammable liquids, organic materials, ammonium dichromate, barium chloride, barium nitrate, charcoal, cyanoguanidine, oils, phosphorus, potassium chromate, potassium dichromate, potassium nitrate, potassium permanganate, sodium chloride, finely divided metals ▶ forms explosive and/ or heat- and shock- sensitive compounds with acetic acid, alkali metals (potassium, sodium etc.), ammonia, nitric acid, sodium hypochlorite, sulfur, urea ▶ may explode violently when heated and contained or confined <p>NOTE:- Explosive detonations can occur when material is mixed with organic material, oils or charcoals and when heated or subjected to shock.</p> <ul style="list-style-type: none"> ▶ Inorganic peroxy compounds are potent oxidisers that pose fire or explosive hazards when in contact with ordinary combustible materials.

- ▶ Inorganic peroxides react with organic compounds to generate organic peroxide and hydroperoxide products that react violently with reducing agents.
- ▶ Inorganic oxidising agents can react with reducing agents to generate heat and products that may be gaseous (causing pressurization of closed containers). The products may themselves be capable of further reactions (such as combustion in the air).
- ▶ Organic compounds in general have some reducing power and can in principle react with compounds in this class. Actual reactivity varies greatly with the identity of the organic compound.
- ▶ Inorganic oxidising agents can react violently with active metals, cyanides, esters, and thiocyanates.
- ▶ Peroxides, in contact with inorganic cobalt and copper compounds, iron and iron compounds, acetone, metal oxide salts and acids and bases can react with rapid, uncontrolled decomposition, leading to fires and explosions.
- ▶ Inorganic reducing agents react with oxidizing agents to generate heat and products that may be flammable, combustible, or otherwise reactive. Their reactions with oxidizing agents may be violent.
- ▶ Incidents involving interaction of active oxidants and reducing agents, either by design or accident, are usually very energetic and examples of so-called redox reactions.
- ▶ Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous
- ▶ Avoid storage with reducing agents.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ammonium nitrate	Ammonium nitrate	6.7 mg/m ³	73 mg/m ³	440 mg/m ³

Ingredient	Original IDLH	Revised IDLH
ammonium nitrate	Not Available	Not Available
hexamine nitrate	Not Available	Not Available
water	Not Available	Not Available

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.


An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

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	<table border="1"> <tr> <td>Lower end of the range</td> <td>Upper end of the range</td> </tr> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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4: Large hood or large air mass in motion	4: Small hood-local control only										
Personal protection											
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields; or as required, ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] 										
Skin protection	See Hand protection below										
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber 										
Body protection	See Other protection below										
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return. 										

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Clear colourless liquid; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	>1.28
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available

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Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Applicable

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable under normal handling conditions. ▶ Prolonged exposure to heat. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Swallowing large doses of ammonium nitrate may cause dilation of blood vessels by relaxing smooth muscle directly, and cause the appearance of methaemoglobin in the blood. Symptoms include dizziness, abdominal pain, nausea and vomiting, bloody diarrhea, weakness, convulsions and collapse. Other effects of exposure include headache, warm flushed skin, excessive urine output and fatigue. A number of heartbeat rhythm disturbances have been reported, along with ischaemia of the heart and a change in the heart rate (up or down). Severe poisoning has caused low blood pressure, decreased peripheral vascular resistance, cardiovascular collapse, and coma.
Skin Contact	Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons. Open cuts, abraded or irritated skin should not be exposed to this material. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material can cause eye irritation and damage in some persons.
Chronic	Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Chronic exposure to ammonium nitrate may produce low blood pressure and fatigue. Swallowing 6-12 grams per day in the long term has produced inflammation of the stomach, acidity of the blood, excessive urine output and nitrite toxicity, manifested by methaemoglobin in the blood or dilation of blood vessels.

MAXAM HEX / AN Solution	TOXICITY	IRRITATION
	Not Available	Not Available
ammonium nitrate	TOXICITY	IRRITATION

Continued...

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	dermal (rat) LD50: >5000 mg/kg ^[1]	Not Available
	Oral (rat) LD50: 2217 mg/kg ^[2]	
hexamine nitrate	TOXICITY	IRRITATION
	Not Available	Not Available
water	TOXICITY	IRRITATION
	Not Available	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

HEXAMINE NITRATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
HEXAMINE NITRATE & WATER	No significant acute toxicological data identified in literature search.

Acute Toxicity	☹	Carcinogenicity	☹
Skin Irritation/Corrosion	☹	Reproductivity	☹
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	☹
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	☹
Mutagenicity	☹	Aspiration Hazard	☹

Legend: ✗ – Data available but does not fill the criteria for classification
 ✓ – Data available to make classification
 ☹ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
MAXAM HEX / AN Solution	Not Available	Not Available	Not Available	Not Available	Not Available
ammonium nitrate	EC50	48	Crustacea	=111840mg/L	1
	NOEC	20	Fish	0.003mg/L	4
hexamine nitrate	Not Available	Not Available	Not Available	Not Available	Not Available
	Not Available	Not Available	Not Available	Not Available	Not Available
water	Not Available	Not Available	Not Available	Not Available	Not Available
	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

DO NOT discharge into sewer or waterways.

Persistence and degradability

Continued...

MAXAM HEX / AN Solution

Ingredient	Persistence: Water/Soil	Persistence: Air
water	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
water	LOW (LogKOW = -1.38)

Mobility in soil

Ingredient	Mobility
water	LOW (KOC = 14.3)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	
	<p>For small quantities of oxidising agent:</p> <ul style="list-style-type: none"> ▶ Cautiously acidify a 3% solution to pH 2 with sulfuric acid. ▶ Gradually add a 50% excess of sodium bisulfite solution with stirring. ▶ Add a further 10% sodium bisulfite. ▶ If no further reaction occurs (as indicated by a rise in temperature) cautiously add more acid.

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO
HAZCHEM	2Y

Land transport (ADG)

UN number	3139				
UN proper shipping name	OXIDISING LIQUID, N.O.S. (contains ammonium nitrate)				
Transport hazard class(es)	<table border="0"> <tr> <td>Class</td> <td>5.1</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	5.1	Subrisk	Not Applicable
Class	5.1				
Subrisk	Not Applicable				
Packing group	III				
Environmental hazard	Not Applicable				
Special precautions for user	<table border="0"> <tr> <td>Special provisions</td> <td>223 274</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table>	Special provisions	223 274	Limited quantity	5 L
Special provisions	223 274				
Limited quantity	5 L				

Air transport (ICAO-IATA / DGR)

UN number	3139						
UN proper shipping name	Oxidizing liquid, n.o.s. * (contains ammonium nitrate)						
Transport hazard class(es)	<table border="0"> <tr> <td>ICAO/IATA Class</td> <td>5.1</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>5L</td> </tr> </table>	ICAO/IATA Class	5.1	ICAO / IATA Subrisk	Not Applicable	ERG Code	5L
ICAO/IATA Class	5.1						
ICAO / IATA Subrisk	Not Applicable						
ERG Code	5L						
Packing group	III						
Environmental hazard	Not Applicable						

MAXAM HEX / AN Solution

Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	555
	Cargo Only Maximum Qty / Pack	30 L
	Passenger and Cargo Packing Instructions	551
	Passenger and Cargo Maximum Qty / Pack	2.5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y541
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

UN number	3139	
UN proper shipping name	OXIDIZING LIQUID, N.O.S. (contains ammonium nitrate)	
Transport hazard class(es)	IMDG Class	5.1
	IMDG Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-A , S-Q
	Special provisions	223 274
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture****AMMONIUM NITRATE(6484-52-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Inventory of Chemical Substances (AICS)

HEXAMINE NITRATE(18423-20-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List Passenger and Cargo Aircraft

WATER(7732-18-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory Status

National Inventory	Status
Australia - AICS	N (hexamine nitrate)
Canada - DSL	N (hexamine nitrate)
Canada - NDSL	N (water; hexamine nitrate; ammonium nitrate)
China - IECSC	N (hexamine nitrate)
Europe - EINEC / ELINCS / NLP	N (hexamine nitrate)
Japan - ENCS	N (hexamine nitrate)
Korea - KECI	N (hexamine nitrate)
New Zealand - NZIoC	N (hexamine nitrate)
Philippines - PICCS	N (hexamine nitrate)
USA - TSCA	N (hexamine nitrate)

Legend:

Y = All ingredients are on the inventory

N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific

Continued...

ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	17/10/2018
Initial Date	27/12/2010

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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